



## **OMRM 133**

## Automatic Double Head Aluminium Profile Cutting Machine

Designed for PVC & aluminium profiles cutting.

- -Cutting length size and angle degree are entered from LCD-display on control panel
- -Automatic head position for 45° and 90 °degrees, easy adjustment for intermediate angles
- -Diameter of a diamond saw blade is 550 mm
- -Output of disk is 200 mm
- -Servo motor motion system for fast positioning and maximum cutting precision \*
- -Providing high-precision linear motion systems \*
- -Horizontal pneumatic clamping kit
- -Vertical pneumatic clamping system
- -Small size cutting system
- -Memory size of 500 steps including quantity, length and angles of cuttings
- -Possibility of manual length size adjustment
- -Magnetic rule length control system
- -PLC control system

- -Hydropneumatic and cooling systems for aluminium profile cutting
- -Multilanguage support
- -Repetitive cut program; fixed length fixed angle
- -Extra length cut program (over 4 mt.)
- -Adjustable cutting speed
- -Single head operation possibility
- -Industrial dust exhaust
- -Bearing conveyor for the movable head
- -Intermediate profile support for long size cutting
- -Particular care has been taken over the safety measures, both mechanical and electrical
- -Power supply protects system from voltage overload
- -Servo control mechanical movement

## **Technicial Specifications**

- -Power Supply: 380-400 V, 3 ph, 50-60 Hz
- -Spindle speed : 3000 rpm
- -Total KW : 6 kW
- -Air pressure : 6-8 bar
- -Air Consumption : 11 lt/min
- -Machine Height : 1870 mm
- -Machine Length : 6100 mm
- -Machine Width : 1890 mm
- -Machine Weight : 1450 kg
- -Saw Outside Diameter : Ø550
- -Inside Diameter of Saw : Ø30
- -Saw Thickness : 4 mm
- -Number of Teeth : 120 -132
- -Machinable Minimum Profile Length : 550 mm
- -Machinable Maximum Profile Length : 5000 mm

