



# WS 131

## PVC Sash Hardware Mounting Station

Designed for assembly all Tilt & Turn hardware systems on different types, various sizes of window & door sash profiles without tape measure and pencil using, without need for molds and templates, provides speedy, high quality and standard assembling.

- Sash Assembling Table (Adjustable Template not requiring the Mold change)
- Automatic centering system of window's sash
- Automatic measurement of espagnolettes and scissors
- Punch for espagnolette and scissor stay cutting

Options:

- ASD – Full Automatic Screwing, Automatic screw feeding unit, Laser pointer
- TD – Triple handle hole drilling group (with reinforced profile)
- HD – Semi automatic adjustable, Hinge Drilling and Manual Hinge Screwing Group
- BC – Milling tool for espagnolette channel grooving
- FR-S – Hardware shelf (Lighting and Functional Corner Element Hanger)

## Technical Specifications

- Electrical Values: 380-400 V, 3 ph, 50-60 Hz
- Total KW: 3 kW
- Air Consumption : 250 lt/min
- Air pressure : 6-8 Bar
- Screw dimensions to be used : Min:3,9\*16 mm, Max: 4,2\*38 mm
- Machine Height : 2020 mm
- Machine Width : 2000 mm
- Machine Length : 3070 mm
- Machine Weight : 400 Kg
- Minimum Profile Height : 40 mm
- Maximum Profile Width : 40 mm
- Minimum Screwing Range : 400 mm
- Maximum Screwing Range : 2200 mm

